

Garant

Steel boring bar A.. SVJCR 142°, for indexable inserts VC., right-hand, Shank Ø / insert size: 25/16mm


Order data

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|--------------|---------------|
| Order number | 261338 25/16 |
| GTIN | 4045197654090 |
| Item class | 21T |

Technical description

| | |
|--|----------------|
| Neck width L_4 | 16.5 mm |
| Pack of insert screws | 269028 8 |
| Head length L_1 | 44 mm |
| Minimum pre-drill $\varnothing D_{\min}$ | 28 mm |
| ISO code toolholder | A25R SVJCR/L16 |
| Centre offset L_3 | 4.6 mm |
| Insert size | 16 mm |
| suitable indexable insert | VC.. 1604.. |
| Overall length L | 200 mm |
| Clamping height L_2 | 24 mm |
| Setting angle κ | 142 degrees |
| Shank $\varnothing D_s$ | 25 mm |
| Standard | Works standard |
| Application type | right-hand |
| Boring depth up to | 3×D |
| Through-coolant | yes |

| | |
|-----------------|-------------------------------|
| Application | Internal longitudinal turning |
| Type of product | Boring Bar |

Accessories

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|--|-------------|
| Set of insert screws Type 8 | 269028 8 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659957 500 |
| PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15 | 674248 TX15 |